# RESETTING THE BAR ON IMPACT SAFETY



IMPACT PROTECTION
BARRIER RANGE







### WHAT ARE WE DOING?

We have tested our Brandsafe® range of barriers and bollards to PAS 13

**CERTIFIED BY** 



### WHO CLAIMS PAS13 COMPLIANCE?

IWS Group is the only company that has PAS 13 tested, and third party accredited barrier range, that is comparable to other manufacturers.



### WHY ARE WE DOING IT?

Testing offers proof of the barriers' capabilities and performance. With third party accreditation, it gives customers peace of mind knowing that their safety measures are up to the task.



### WHAT IS PAS13?

PAS13 is a code of practice to help advise on the types of barriers that are suitable for use within the workplace to segregate vehicles and pedestrians. It also includes guidance on how to test barriers to demonstrate their safety.



### WHAT DOES THIS MEAN FOR CUSTOMERS?





With precision engineering and simplified test data, we help customers to buy the right solution for the right purpose – put simply, products that are not over-engineered or under-engineered.

### SAFETY, SIMPLIFIED

By providing clear information on how our products perform against vehicles in real world situations, customers can choose the most suitable and cost-effective protection system for their risk assessment.

WHAT DOES OUR TESTING INVOLVE?

Hitting the barriers at the end posts and mid-rail with a weighted pendulum to test a) whether the barrier stops the impact without breaking,

b) how much the barrier deflects in order to calculate a 'safe zone' behind the barrier for installation purposes, and

c) how much impact force the barriers, and fasteners in concrete, can take in order to determine which barrier is best suited for which type of MHE.

### PAS 13 TESTED AND TUV NORD ACCREDITED RESULTS

|    | OUR IMPACT PRODUCT          | ENERGY AT<br>90° (KJ) | ENERGY AT<br>45° (KJ) | EQUIVALENT MPH<br>SPEED OF A FORKLIFT<br>(3500KG) |
|----|-----------------------------|-----------------------|-----------------------|---|
| 1  | LOW LEVEL DOUBLE BUMPER     | 14.2 KJ               | 28.4 KJ               | 6.4 MPH   |
| 2  | PEDESTRIAN DOUBLE BUMPER    | 14.2 KJ               | 28.4 KJ               | 6.4 MPH   |
| 3  | LOW LEVEL SINGLE BUMPER     | 11 KJ                 | 22 KJ                 | 5.7 MPH   |
| 4  | PEDESTRIAN SINGLE BUMPER    | 11 KJ                 | 22 KJ                 | 5.7 MPH   |
| 5  | POLYMER PROTECTION BOLLARD  | 6 KJ                  | N/A                   | 4 MPH   |
| 6  | DOUBLE END OF AISLE BARRIER | 6.2 KJ                | 12.4 KJ               | 4.2 MPH   |
| 7  | ALL BARRIER POSTS           | 4.6 KJ                | N/A                   | 3.7 MPH   |
| 8  | SINGLE END OF AISLE BARRIER | 4.6 KJ                | 9.2 KJ                | 3.7 MPH   |
| 9  | ALL END OF AISLE POSTS      | 4 KJ                  | N/A                   | 3.4 MPH   |
| 10 | IMPACTSAFE BOLLARD          | 6.1 KJ                | N/A                   | 4.2 MPH   |
|    |                             |                       |                       |   |

## WHAT WERE THE RESULTS

The barriers outperformed similar products in the market. This demonstrates the high level of safety we offer at more competitive prices, with the added advantage of rapid customisation and shorter lead times, than any other providers.

#### **COMPARING PERFORMANCE DATA**

When reviewing products, it's important that manufacturer's data is accredited and the angle of impact is stated, which can dramatically affect barrier performance.



ENERGY
THAT IS
TRANSFERRED TO A
SAFETY BARRIER
BY DIFFERENT
VEHICLES TRAVELLING
AT 5MPH

MANUAL PALLET TRUCK



2000KG - 5KJ

LIGHTWEIGHT Forklift truck/van



3500KG - 8.75KJ

HEAVY DUTY
FORKLIFT TRUCK



12500KG - 31.2KJ

HIGH RACK STACKER



8700KG - 21.7KJ